

Installation Instructions

Mono-Clip System Floor Trims

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These installation instructions apply to the following Gradus profiles only:

KC558 / MCB554 and KC558 / MCB555

KA556 / MCB554 and KA556 / MCB555

KB557 / MCB554 and KB557 / MCB555

For a Mechanical & Adhesive fix:

1. It should be ensured that all surfaces to which the profile is to be fixed are dry, flat, and free from any contaminants.
2. Cut the profile top and base to the size required.
3. Place the base into position and through the pre-drilled holes, mark the substrate.
4. Place the base into position and through the pre-drilled holes drill using a 6mm drill bit. Once drilled insert the appropriate sized plug. (6mm = red plug).
5. Apply a bead of Gradus Grip adhesive to the underside of the profile, then, ensuring the substrate is free from dust, firmly place the base into position. Please refer to separate Gradus Grip – Floor Trim Product Data Sheet for application details.
6. Secure in place using a No6 fixing screw.
7. Taking the pre-cut top section and holding at a slight angle, align the fixing lugs on the underside of the top section with the base selection. Using a rubber mallet firmly strike the top section so it secures into the base section. Continue this process along the profile length until the whole of the top section sits securely in the base.

For an Adhesive Only fix:

1. It should be ensured that all surfaces to which the profile is to be fixed are dry, flat, and free from any contaminants.
2. Cut the profile top and base to the size required.
3. Apply a bead of Gradus Grip adhesive to the underside of the profile, then, ensuring the substrate is free from dust, firmly place the base into position. Please refer to separate Gradus Grip – Floor Trim Product Data Sheet for application details, taking note of the recommended cure time for the base before fitting the top.
4. Once the base has been checked to ensure a sufficient bond, take the pre-cut top section and holding at a slight angle, align the fixing lugs on the underside of the top section with the base selection. Using a rubber mallet firmly strike the top section so it secures into the base section. Continue this process along the profile length until the whole of the top section sits securely in the base.

If any further information is required, please do not hesitate to contact Gradus Technical Services on (+44)1625 428922.